



Technical Data Sheet

1. PRODUCT NAME

TUFF-N-NUFF Rock Shield

2. MANUFACTURER

Tuff-N-Nuff is a product of

Greenstreak Inc.

3400 Tree Court Industrial Blvd

St. Louis, MO 63122

[Ph] 800-325-3605

636-861-0443

[Fax] 800-325-3603



3. PRODUCT DESCRIPTION

TUFF-N-NUFF Rock Shield is a non-woven mat consisting of small diameter (approximately 0.050") strands of flexible PVC. The strands are bonded to each other in a controlled, random pattern. TUFF-N-NUFF Rock Shield protects pipe coatings from direct impact during backfilling operations. It also provides long-term protection by keeping hard objects in the backfill away from the pipe coating during operation of the line. TUFF-N-NUFF protects the pipe coating from these abrasive objects as lateral and longitudinal movements occur.

Physical Property Data – minimum thickness - 6mm Tuff-N-Nuff Rock Shield

<i>Property</i>	<i>Test Method</i>	<i>Typical Results</i>
<i>Impact Strength</i>	ASTM G14 spherical point	127.5 inch-pounds ¹
<i>Compressive Strength</i>	ASTM D1621 (modified ³)	62 psi @ 50% compression
<i>Impact Resistance</i>	ASTM G13 (modified ⁴)	Failure after 5th cycle of 4" rock
<i>Tear Strength</i>	ASTM D624	69.6 lbf/in of thickness
<i>Tensile Strength</i>	ASTM D4595	1,378 psi
<i>Elongation</i>	ASTM D4595	459%
<i>Low Temp Brittleness</i>	ASTM D746	"- 62 F
<i>Bacteria Resistance</i>	ASTM G22	No Growth
<i>Cathodic Protection</i>	Custom	No inhibiting effect
<i>Weight: 6mm</i>		.675 lb/ft ²
<i>Melt Temperature</i>	Custom	300 F

¹ Compare to 27 inch-pounds for unprotected 16- mil thick Fusion Bonded Epoxy coating tested in the same manner

³ Two 3 x 2" x 2" samples stacked together and compressed to 50%.

⁴Test modified to include rocks progressing in size from 1 ½", 3", 4" and 6", 10 drops each. Each drop consisted of releasing 50+ lbs of stone from a height of 6'-0" onto an epoxy coated plate protected by Tuff-N-Nuff. The plate was inspected for holidays after each drop.

5. AVAILABILITY AND SIZE

TUFF-N-NUFF is available in 6mm & 11mm thickness and in rolls or pads up to 72" wide. TUFF-N-NUFF can be produced in any length. However, rolls longer than 60 feet can be difficult to handle due to increased weight. For larger diameter pipeline applications, TUFF-N-NUFF is available in custom length pads in 36" and 72" widths. (No extra Charge)

6. INSTALLATION

TUFF-N-NUFF is installed in any of three ways, depending on pipeline diameter, available equipment, and contractor's choice.

For pipelines measuring 20" in diameter or less. The "cigarette wrap" method is recommended. Unroll TUFF-N-NUFF **Rolls** along the top of the pipe allowing the free edges to hang down. The width of the TUFF-N-NUFF roll is matched to the circumference of the pipe and includes a nominal overlap of 4". Secure the free edges in place with monofilament tape or nonmetallic strapping overlapping the ends at the 6 o'clock position of the pipe for maximum protection.

72" in wide TUFF-N-NUFF **Pads** are available from the factory cut to length matching the circumference of the pipe. Pads are wrapped around the circumference of the pipe, with ends overlapped approximately 2" to 4" at the 6 o'clock position. Pads are secured in place with monofilament tape or non-metallic strapping. Pads are placed in this manner along the length of the pipe with an edge overlap of 1" to 2".

The third method of installing TUFF-N-NUFF is spiral wrapping. TUFF-N-NUFF can be purchased in **roll** form and spiral wrapped around the pipe by hand or with a spiral wrap tape machine.

7. CONTACT

www.tuff-n-nuff.com